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## Blower Dryer

For Rack and Rackless Conveyor Dishwashers
The blower dryer unit is a partially recirculating dryer. It recirculates a nominal 90\% of the air flow to conserve energy, and draws in 10\% room air to keep the recirculating air stream from becoming saturated with moisture.
It has a 16 gauge stainless steel chamber, 5 feet long with a large access door for inspection and cleaning. It is designed to circulate 1400 CFM of air at a nominal $150^{\circ} \mathrm{F}$. This value is chosen for operator comfort and to protect plastic ware from heat damage.
Both the electric and the steam units include active temperature controls. Heated forced air is directed downward and over the entire dish area. The saturated air is exhausted through a vent opening with an adjustable damper. A minimum of 9' unload area is recommended.

## SPECIFICATIONS

## STEAM COILS

- 2 single, in series, each with steam trap.
- Single (common) 1/2" NPT condensate connection.
- Single (common) 1 1/4" NPT steam inlet connection.
- Steam consumption: $120 \mathrm{lb} / \mathrm{hr}$ at 20 PSIG minimum.

ELECTRIC HEATING ELEMENT

- 20 kW standard
- 30 kW optional

EXHAUST (VENTING) REQUIREMENT

- The vent connection on the blower dryer also serves the washer; a separate washer exit vent is not required.
- Rack Conveyor: 6" x 22 " vent connection- 1400 CFM
- Rackless Conveyor: 6" x 24 " vent connection- 1600 CFM


## BLOWER

- A multi-blade squirrel cage fan wheel is mounted on heavy duty ball bearings and is powered through a quiet vee belt drive.


## MOTOR

- $11 / 2$ hp standard frame with shaft mounted on ball bearings. Drip proof enclosure.

| Current Draw Amps | Steam | Electric <br> 20 kW | Electric <br> Optional 30 kW |
| :--- | :--- | :--- | :--- |
| $208 / 3 / 60$ |  |  |  |
| $240 / 3 / 60$ | 6.6 | 62.1 | 89.9 |
| $480 / 3 / 60$ | 6.0 | 54.1 | 78.2 |

